

Garant
**HSS boring bar AH.. SCLDR, for indexable inserts CDCT, right-hand,
Overhang / insert size: 66/S4mm**

Order data

Order number	268702 66/S4
GTIN	4045197591937
Item class	21V

Technical description

ISO code toolholder	AH08H SCLDR/LS4
Insert size	4 mm
Minimum pre-drill $\varnothing D_{\min}$	9.05 mm
Pack of insert screws	269028 10
Centre offset L_3	4.5 mm
suitable indexable insert	CDCT S4010.
Overall length L	100 mm
Clamping height L_2	7.49 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring Bar
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Accessories

Set of insert screws Type 10	269028 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6